

SERBEST BÖLGE FAALİYET RUHSATLARININ KONULARINA GÖRE DAĞILIMI  
BREAKDOWN OF FREE ZONE OPERATION LICENCES

Tablo 1  
Table 1

FAALİYET KONULARI <i>Field of Activity</i>	2022					
	YERLİ <i>Local</i>	PAY/ <i>Share</i> %	YABANCI <i>Foreign</i>	PAY/ <i>Share</i> %	TOPLAM <i>Total</i>	PAY/ <i>Share</i> %
ÜRETİM <i>Production</i>	865	40,0	344	44,9	1.209	41,3
ALIM - SATIM <i>Merchantry</i>	749	34,7	281	36,6	1.030	35,2
DİĞER <i>Other</i>	547	25,3	142	18,5	689	23,5
TOPLAM <i>Total</i>	2.161	100	767	100	2.928	100

**SERBEST BÖLGE FAALİYET RUHSATLARININ KONULARINA GÖRE DAĞILIMI VE DEĞİŞİM ORANLARI**  
**CHANGES IN AND BREAKDOWN OF FREE ZONE OPERATION LICENCES**

Tablo 1  
Table 1

FAALİYET KONULARI <i>Field of Activity</i>	DEĞ./ Change 2021/20 (%)		DEĞ./ Change 2022/21 (%)		PAY/ Share 2022 (%)	
	2020	2021	2021	2022	2022	2022
<b>ÜRETİM</b> <i>Production</i>	1.044	1.115	6,8	8,4	1.209	41,3
<b>ALIM - SATIM</b> <i>Merchantry</i>	1.040	1.023	-1,6	0,7	1.030	35,2
<b>DİĞER</b> <i>Other</i>	655	664	1,4	3,8	689	23,5
<b>TOPLAM</b> <i>Total</i>	<b>2.739</b>	<b>2.802</b>	<b>2,3</b>	<b>4,5</b>	<b>2.928</b>	<b>100</b>

**SERBEST BÖLGELER İTİBARIYLA YILLIK TİCARET HACİMLERİ**  
**ANNUAL TRADE VOLUMES OF FREE ZONES**

Tablo 2  
Table 2

BÖLGELER <i>Turkish Free Zones</i>	2017		2018		2019		2020		2021		2022	
	(1.000\$)	PAY/ Share (%)		PAY/ Share (%)		PAY/ Share (%)		PAY/ Share (%)		PAY/ Share (%)		PAY/ Share (%)
<b>İSTANBUL ENDÜSTRİ VE TİC.</b> <i>Istanbul Industry &amp; Trade</i>	3.096.670	15,2	2.534.746	12,1	2.077.808	10,6	2.019.244	9,2	2.343.981	9,5	2.799.379	8,5
<b>EGE</b> <i>Aegean</i>	4.327.519	21,2	4.403.877	21,0	4.151.220	21,1	3.849.145	17,5	4.671.790	19,0	5.303.003	16,2
<b>İSTANBUL İHTİSAS (AHL)</b> <i>Istanbul Atatürk Airport</i>	1.135.613	5,6	1.077.543	5,1	602.503	3,1	3.639.047	16,5	794.056	3,2	4.325.003	13,2
<b>MERSİN</b>	2.935.266	14,4	2.962.452	14,2	2.801.862	14,3	2.520.963	11,4	3.352.779	13,6	4.012.791	12,2
<b>İSTANBUL TRAKYA</b> <i>Istanbul Thrace</i>	1.264.534	6,2	1.306.325	6,2	1.292.615	6,6	1.343.521	6,1	1.540.414	6,3	1.998.130	6,1
<b>BURSA</b>	1.766.078	8,7	1.918.151	9,2	1.901.484	9,7	1.709.448	7,7	2.113.111	8,6	2.552.739	7,8
<b>AVRUPA</b> <i>Europe</i>	2.030.141	10,0	2.309.868	11,0	2.124.837	10,8	2.016.312	9,1	2.911.817	11,8	3.483.853	10,6
<b>ANTALYA</b>	722.791	3,5	668.585	3,2	777.655	4,0	840.024	3,8	995.672	4,0	1.128.792	3,4
<b>KOCAELİ</b>	586.335	2,9	577.214	2,8	755.039	3,8	739.066	3,4	1.097.378	4,5	1.238.788	3,8
<b>KAYSERİ</b>	853.353	4,2	948.783	4,5	968.692	4,9	1.063.568	4,8	1.468.751	6,0	1.484.171	4,5
<b>İZMİR</b>	351.495	1,7	491.637	2,3	719.350	3,7	675.711	3,1	892.570	3,6	1.232.180	3,8
<b>SAMSUN</b>	81.829	0,4	141.205	0,7	108.245	0,6	159.316	0,7	173.039	0,7	396.343	1,2
<b>ADANA YUMURTALIK</b>	814.514	4,0	1.198.761	5,7	1.166.498	5,9	1.279.498	5,8	1.970.004	8,0	2.478.482	7,6
<b>GAZİANTEP</b>	33.245	0,2	39.388	0,2	84.749	0,4	61.617	0,3	107.026	0,4	153.882	0,5
<b>TÜBİTAK-MAM TEKNOLOJİ</b> <i>TUBITAK-MAM Tech.</i>	65.638	0,3	69.843	0,3	67.803	0,3	82.220	0,4	89.898	0,4	105.038	0,3
<b>TRABZON</b>	285.619	1,4	248.822	1,2	17.677	0,1	1.233	0,0	27.175	0,1	60.052	0,2
<b>DENİZLİ</b>	27.025	0,1	31.662	0,2	37.873	0,2	58.126	0,3	68.640	0,3	70.260	0,2
<b>RİZE</b>	918	0,0	202	0,0	0	0,0	8	0,0	0	0,0	0	0,0
<b>TOPLAM</b> <i>Total</i>	<b>20.378.584</b>	<b>100</b>	<b>20.929.063</b>	<b>100</b>	<b>19.655.910</b>	<b>100</b>	<b>22.058.066</b>	<b>100</b>	<b>24.618.099</b>	<b>100</b>	<b>32.822.887</b>	<b>100</b>

**SERBEST BÖLGELER İTİBARIYLA YILLIK TİCARET HACİMLERİ**  
**ANNUAL TRADE VOLUMES OF FREE ZONES**

Tablo 2  
Table 2

BÖLGELER <i>Turkish Free Zones</i>	DEĞ./ Change 2018/17 (%)		DEĞ./ Change 2019/18 (%)		DEĞ./ Change 2020/19 (%)		DEĞ./ Change 2021/20 (%)		DEĞ./ Change 2022/21 (%)		
	2017	(%)	2018	(%)	2019	(%)	2020	(%)	2021	(%)	
<b>İSTANBUL ENDÜSTRİ VE TİC.</b> <i>Istanbul Industry &amp; Trade</i>	3.096.670	-18,1	2.534.746	-18,0	2.077.808	-2,8	2.019.244	16,1	2.343.981	19,4	2.799.379
<b>EGE</b> <i>Aegean</i>	4.327.519	1,8	4.403.877	-5,7	4.151.220	-7,3	3.849.145	21,4	4.671.790	13,5	5.303.003
<b>İSTANBUL İHTİSAS (AHL)</b> <i>Istanbul Atatürk Airport</i>	1.135.613	-5,1	1.077.543	-44,1	602.503	504,0	3.639.047	-78,2	794.056	444,7	4.325.003
<b>MERSİN</b>	2.935.266	0,9	2.962.452	-5,4	2.801.862	-10,0	2.520.963	33,0	3.352.779	19,7	4.012.791
<b>İSTANBUL TRAKYA</b> <i>Istanbul Thrace</i>	1.264.534	3,3	1.306.325	-1,0	1.292.615	3,9	1.343.521	14,7	1.540.414	29,7	1.998.130
<b>BURSA</b>	1.766.078	8,6	1.918.151	-0,9	1.901.484	-10,1	1.709.448	23,6	2.113.111	20,8	2.552.739
<b>AVRUPA</b> <i>Europe</i>	2.030.141	13,8	2.309.868	-8,0	2.124.837	-5,1	2.016.312	44,4	2.911.817	19,6	3.483.853
<b>ANTALYA</b>	722.791	-7,5	668.585	16,3	777.655	8,0	840.024	18,5	995.672	13,4	1.128.792
<b>KOCAELİ</b>	586.335	-1,6	577.214	30,8	755.039	-2,1	739.066	48,5	1.097.378	12,9	1.238.788
<b>KAYSERİ</b>	853.353	11,2	948.783	2,1	968.692	9,8	1.063.568	38,1	1.468.751	1,0	1.484.171
<b>İZMİR</b>	351.495	39,9	491.637	46,3	719.350	-6,1	675.711	32,1	892.570	38,0	1.232.180
<b>SAMSUN</b>	81.829	72,6	141.205	-23,3	108.245	47,2	159.316	8,6	173.039	129,0	396.343
<b>ADANA YUMURTALIK</b>	814.514	47,2	1.198.761	-2,7	1.166.498	9,7	1.279.498	54,0	1.970.004	25,8	2.478.482
<b>GAZİANTEP</b>	33.245	18,5	39.388	115,2	84.749	-27,3	61.617	73,7	107.026	43,8	153.882
<b>TÜBİTAK-MAM TEKNOLOJİ</b> <i>TUBITAK-MAM Tech.</i>	65.638	6,4	69.843	-2,9	67.803	21,3	82.220	9,3	89.898	16,8	105.038
<b>TRABZON</b>	285.619	-12,9	248.822	-92,9	17.677	-93,0	1.233	2.104,5	27.175	121,0	60.052
<b>DENİZLİ</b>	27.025	17,2	31.662	19,6	37.873	53,5	58.126	18,1	68.640	2,4	70.260
<b>RİZE</b>	918	-78,0	202	-100,0	0		8		0		0
<b>TOPLAM</b> <i>Total</i>	<b>20.378.584</b>	<b>2,7</b>	<b>20.929.063</b>	<b>-6,1</b>	<b>19.655.910</b>	<b>12,2</b>	<b>22.058.066</b>	<b>11,6</b>	<b>24.618.099</b>	<b>33,3</b>	<b>32.822.887</b>

**YÖNÜ İTİBARIYLA TOPLAM TİCARET HACMİNDEKİ DEĞİŞMELER**  
**DIRECTIONAL CHANGES IN TOTAL TRADE VOLUME**

Tablo 3  
Table 3

YÖN <i>Direction</i>	2017		2018		2019		2020		2021		2022	
	(1.000\$)	PAY/ Share %		PAY/ Share %		PAY/ Share %		PAY/ Share %		PAY/ Share %		PAY/ Share %
<b>Yurt İçinden Serbest Bölgelere</b> <i>From Turkey to Zones</i>	2.374.508	11,7	2.563.422	12,2	2.665.482	13,6	2.573.562	11,7	3.465.627	14,1	3.807.790	11,6
<b>Serbest Bölgelerden Yurt Dışına</b> <i>From Zones to Third Countries</i>	7.525.016	36,9	8.146.764	38,9	7.978.059	40,6	7.727.313	35,0	9.754.598	39,6	11.430.682	34,8
<b>Yurt Dışından Serbest Bölgelere</b> <i>From Third Countries to Zones</i>	6.405.857	31,4	6.452.567	30,8	5.632.878	28,7	7.028.256	31,9	7.072.638	28,7	11.154.606	34,0
<b>Serbest Bölgelerden Yurt İçine</b> <i>From Zones to Turkey</i>	4.073.203	20,0	3.766.310	18,0	3.379.491	17,2	4.728.935	21,4	4.325.236	17,6	6.429.809	19,6
<b>TOPLAM</b> <i>Total</i>	<b>20.378.584</b>	<b>100</b>	<b>20.929.063</b>	<b>100</b>	<b>19.655.910</b>	<b>100</b>	<b>22.058.066</b>	<b>100</b>	<b>24.618.099</b>	<b>100</b>	<b>32.822.887</b>	<b>100</b>

**YÖNÜ İTİBARIYLA TOPLAM TİCARET HACMİNDEKİ DEĞİŞMELER**  
**DIRECTIONAL CHANGES IN TOTAL TRADE VOLUME**

Tablo 3  
Table 3

YÖN Direction (1.000\$)	DEĞ./ Change 2018/17 (%)		DEĞ./ Change 2019/18 (%)		DEĞ./ Change 2020/19 (%)		DEĞ./ Change 2021/20 (%)		DEĞ./ Change 2022/21 (%)		
	2017		2018		2019		2020		2021		2022
<b>Yurt İçinden Serbest Bölgelere</b> <i>From Turkey to Zones</i>	2.374.508	8,0	2.563.422	4,0	2.665.482	-3,4	2.573.562	34,7	3.465.627	9,9	3.807.790
<b>Serbest Bölgelerden Yurt Dışına</b> <i>From Zones to Third Countries</i>	7.525.016	8,3	8.146.764	-2,1	7.978.059	-3,1	7.727.313	26,2	9.754.598	17,2	11.430.682
<b>Yurt Dışından Serbest Bölgelere</b> <i>From Third Countries to Zones</i>	6.405.857	0,7	6.452.567	-12,7	5.632.878	24,8	7.028.256	0,6	7.072.638	57,7	11.154.606
<b>Serbest Bölgelerden Yurt İçine</b> <i>From Zones to Turkey</i>	4.073.203	-7,5	3.766.310	-10,3	3.379.491	39,9	4.728.935	-8,5	4.325.236	48,7	6.429.809
<b>TOPLAM</b> <i>Total</i>	<b>20.378.584</b>	<b>2,7</b>	<b>20.929.063</b>	<b>-6,1</b>	<b>19.655.910</b>	<b>12,2</b>	<b>22.058.066</b>	<b>11,6</b>	<b>24.618.099</b>	<b>33,3</b>	<b>32.822.887</b>

**SERBEST BÖLGELER TİCARET HACMİNİN ÜLKE GRUPLARINA GÖRE DAĞILIMI**  
**BREAKDOWN OF THE TRADE VOLUME OF TURKISH FREE ZONES BY COUNTRY GROUPING**

Tablo 4  
Table 4

ÜLKE GRUBU Country Grouping (1.000\$)	BÖLGELERE GİRİŞ Inflow to Zones		DEĞİŞİM Change %	BÖLGELERDEN ÇIKIŞ Outflow from Zones		DEĞİŞİM Change %	TOPLAM Total		DEĞİŞİM Change %
	2021	2022		2021	2022		2021	2022	
<b>AB (27) ÜLKELERİ</b> EU (27) COUNTRIES	2.699.518	3.062.058	13,4	4.743.490	5.364.609	13,1	7.443.007	8.426.667	13,2
<b>DİĞER AVRUPA (AB HARİÇ)</b> OTHER EUROPE (EXC. EU)	889.530	2.937.635	230,2	1.012.323	1.169.195	15,5	1.901.852	4.106.831	115,9
<b>DİĞER ASYA</b> OTHER ASIA	1.835.104	2.774.054	51,2	566.741	845.636	49,2	2.401.845	3.619.690	50,7
<b>YAKIN VE ORTA DOĞU</b> NEAR- AND MIDDLE EAST	821.834	1.106.999	34,7	1.159.557	1.264.619	9,1	1.981.391	2.371.618	19,7
<b>KUZEY AMERİKA</b> NORTH AMERICA	392.560	697.186	77,6	1.049.602	1.345.078	28,2	1.442.162	2.042.264	41,6
<b>LATİN AMERİKA VE KARAYİPLER</b> LATIN AMERICA AND THE CARIBBEAN	135.059	169.963	25,8	334.894	433.119	29,3	469.953	603.083	28,3
<b>KUZEY AFRİKA</b> NORTH AFRICA	179.564	210.321	17,1	514.596	516.040	0,3	694.161	726.361	4,6
<b>DİĞER AFRİKA</b> OTHER AFRICA	12.105	49.822	311,6	181.941	233.553	28,4	194.046	283.374	46,0
<b>AVUSTRALYA VE YENİ ZELANDA</b> AUSTRALIA AND NEW ZEALAND	8.127	35.864	341,3	49.952	87.900	76,0	58.079	123.763	113,1
<b>DİĞER ÜLKELER</b> OTHER COUNTRIES	37.605	41.404	10,1	67.618	97.599	44,3	105.223	139.003	32,1
<b>SERBEST BÖLGELER</b> TURKISH FREE ZONES	61.635	69.300	12,4	73.884	73.334	-0,7	135.519	142.634	5,3
<b>TÜRKİYE</b> TURKEY	3.465.627	3.807.790	9,9	4.325.235	6.429.809	48,7	7.790.862	10.237.599	31,4
<b>TOPLAM</b> <i>Total</i>	<b>10.538.266</b>	<b>14.962.396</b>	<b>42,0</b>	<b>14.079.833</b>	<b>17.860.491</b>	<b>26,9</b>	<b>24.618.099</b>	<b>32.822.887</b>	<b>33,3</b>

**SERBEST BÖLGELER TİCARET HACMİNİN ÜLKE GRUPLARINA GÖRE DAĞILIMI**  
**BREAKDOWN OF THE TRADE VOLUME OF TURKISH FREE ZONES BY COUNTRY GROUPING**

Tablo 4  
Table 4

<b>ÜLKE GRUBU</b> <i>Country Grouping</i> <i>(1.000\$)</i>	<b>BÖLGELERE GİRİŞ</b> <i>Inflow to Zones</i> <b>2022</b>	<b>PAY</b> <i>Share</i> <b>%</b>	<b>BÖLGELERDEN ÇIKIŞ</b> <i>Outflow from Zones</i> <b>2022</b>	<b>PAY</b> <i>Share</i> <b>%</b>	<b>TOPLAM</b> <i>Total</i> <b>2022</b>	<b>PAY</b> <i>Share</i> <b>%</b>
<b>AB (27) ÜLKELERİ</b> <i>EU (27) COUNTRIES</i>	3.062.058	20,5	5.364.609	30,0	8.426.667	25,7
<b>DİĞER AVRUPA (AB HARIÇ)</b> <i>OTHER EUROPE (EXC. EU)</i>	2.937.635	19,6	1.169.195	6,5	4.106.831	12,5
<b>DİĞER ASYA</b> <i>OTHER ASIA</i>	2.774.054	18,5	845.636	4,7	3.619.690	11,0
<b>YAKIN VE ORTA DOĞU</b> <i>NEAR- AND MIDDLE EAST</i>	1.106.999	7,4	1.264.619	7,1	2.371.618	7,2
<b>KUZEY AMERİKA</b> <i>NORTH AMERICA</i>	697.186	4,7	1.345.078	7,5	2.042.264	6,2
<b>LATİN AMERİKA VE KARAYİPLER</b> <i>LATIN AMERICA AND THE CARIBBEAN</i>	169.963	1,1	433.119	2,4	603.083	1,8
<b>KUZEY AFRIKA</b> <i>NORTH AFRICA</i>	210.321	1,4	516.040	2,9	726.361	2,2
<b>DİĞER AFRIKA</b> <i>OTHER AFRICA</i>	49.822	0,3	233.553	1,3	283.374	0,9
<b>AVUSTRALYA VE YENİ ZELANDA</b> <i>AUSTRALIA AND NEW ZEALAND</i>	35.864	0,2	87.900	0,5	123.763	0,4
<b>DİĞER ÜLKELER</b> <i>OTHER COUNTRIES</i>	41.404	0,3	97.599	0,5	139.003	0,4
<b>SERBEST BÖLGELER</b> <i>TURKISH FREE ZONES</i>	69.300	0,5	73.334	0,4	142.634	0,4
<b>TÜRKİYE</b> <i>TURKEY</i>	3.807.790	25,4	6.429.809	36,0	10.237.599	31,2
<b>TOPLAM</b> <i>Total</i>	<b>14.962.396</b>	<b>100</b>	<b>17.860.491</b>	<b>100</b>	<b>32.822.887</b>	<b>100</b>



**SERBEST BÖLGELER TİCARET HACMİNİN SEKTÖRLERE GÖRE DAĞILIMI**  
**BREAKDOWN OF THE TRADE VOLUME OF TURKISH FREE ZONES BY SECTORS**

Tablo 5  
Table 5

SEKTÖRLER Sectors (1.000\$)	BÖLGELERE GİRİŞ Inflow to Zones		BÖLGELERDEN ÇIKIŞ Outflow from zones		TOPLAM Total	Pay Share	
	2022	Pay Share %	2022	Pay Share %		2022	Pay Share %
<b>I. TARIM</b> <i>Agriculture</i>	<b>698.258</b>	<b>4,67</b>	<b>635.144</b>	<b>3,56</b>	<b>1.333.403</b>	<b>4,06</b>	
<b>A. BİTKİSEL ÜRÜNLER</b> <i>Vegetable Products</i>	656.410	4,39	608.516	3,41	1.264.926	3,85	
<b>B. HAYVANSAL ÜRÜNLER</b> <i>Livestock Products</i>	27.683	0,19	9.580	0,05	37.264	0,11	
<b>C. SU ÜRÜNLERİ</b> <i>Fishery and Aquaculture Products</i>	271	0,00	388	0,00	658	0,00	
<b>D. ORMAN ÜRÜNLERİ</b> <i>Forestry Products</i>	13.895	0,09	16.660	0,09	30.554	0,09	
<b>2. MADENCİLİK VE TAŞOCAKÇILIĞI</b> <i>Mining and Quarrying</i>	<b>61.833</b>	<b>0,41</b>	<b>44.381</b>	<b>0,25</b>	<b>106.213</b>	<b>0,32</b>	
<b>3. SANAYİ</b> <i>Industry</i>	<b>14.202.305</b>	<b>94,92</b>	<b>17.180.966</b>	<b>96,20</b>	<b>31.383.271</b>	<b>95,61</b>	
<b>A. İŞLENMİŞ TARIM ÜRÜNLERİ</b> <i>Processed Agricultural Products</i>	1.187.586	7,94	1.238.452	6,93	2.426.039	7,39	
<b>B. İŞLENMİŞ PETROL ÜRÜNLERİ</b> <i>Processed Petroleum Products</i>	330.104	2,21	288.841	1,62	618.945	1,89	
<b>C. SANAYİ ÜRÜNLERİ</b> <i>Industrial Products</i>	12.684.614	84,78	15.653.673	87,64	28.338.287	86,34	
<b>TOPLAM</b> <i>Total</i>	<b>14.962.396</b>	<b>100</b>	<b>17.860.491</b>	<b>100</b>	<b>32.822.887</b>	<b>100</b>	

**SERBEST BÖLGELER TİCARET HACMİNİN SEKTÖRLERE GÖRE DAĞILIMI**  
**BREAKDOWN OF THE TRADE VOLUME OF TURKISH FREE ZONES BY SECTORS**

Tablo 5  
Table 5

SEKTÖRLER Sectors (1.000\$)	BÖLGELERE GİRİŞ Inflow to Zones		DEĞİŞİM Change	BÖLGELERDEN ÇIKIŞ Outflow from Zones		DEĞİŞİM Change	TOPLAM Total		DEĞİŞİM Change
	2021	2022	%	2021	2022	%	2021	2022	%
<b>I. TARIM</b> <b>Agriculture</b>	701.832	698.258	-0,51	665.441	635.144	-4,55	1.367.274	1.333.403	-2,48
A. BİTKİSEL ÜRÜNLER Vegetable Products	667.964	656.410	-1,73	642.043	608.516	-5,22	1.310.008	1.264.926	-3,44
B. HAYVANSAL ÜRÜNLER Livestock Products	18.784	27.683	47,37	5.945	9.580	61,15	24.730	37.264	50,69
C. SU ÜRÜNLERİ Fishery and Aquaculture Products	275	271	-1,61	366	388	5,82	642	658	2,63
D. ORMAN ÜRÜNLERİ Forestry Products	14.808	13.895	-6,17	17.086	16.660	-2,50	31.895	30.554	-4,20
<b>2. MADENCİLİK VE TAŞOCAKÇILIĞI</b> <b>Mining and Quarrying</b>	60.631	61.833	1,98	34.410	44.381	28,98	95.041	106.213	11,75
<b>3. SANAYİ</b> <b>Industry</b>	9.775.802	14.202.305	45,28	13.379.982	17.180.966	28,41	23.155.784	31.383.271	35,53
A. İŞLENMİŞ TARIM ÜRÜNLERİ Processed Agricultural Products	789.551	1.187.586	50,41	850.582	1.238.452	45,60	1.640.133	2.426.039	47,92
B. İŞLENMİŞ PETROL ÜRÜNLERİ Processed Petroleum Products	202.388	330.104	63,10	297.220	288.841	-2,82	499.608	618.945	23,89
C. SANAYİ ÜRÜNLERİ Industrial Products	8.783.863	12.684.614	44,41	12.232.180	15.653.673	27,97	21.016.043	28.338.287	34,84
<b>TOPLAM</b> <b>Total</b>	<b>10.538.266</b>	<b>14.962.396</b>	<b>41,98</b>	<b>14.079.833</b>	<b>17.860.491</b>	<b>26,85</b>	<b>24.618.099</b>	<b>32.822.887</b>	<b>33,33</b>

**SERBEST BÖLGELERDE İSTİHDAM**  
**EMPLOYMENT STRUCTURE OF FREE ZONES**

Tablo 6  
Table 6

BÖLGELER <i>Turkish Free Zones</i>	2020					2021					2022				
	İŞÇİ <i>Worker</i>	BÜRO PERS. <i>Office Staff</i>	DİĞER <i>Others</i>	TOPLAM <i>Total</i>	DEĞİŞİM/ Change 21/20 (%)	İŞÇİ <i>Worker</i>	BÜRO PERS. <i>Office Staff</i>	DİĞER <i>Others</i>	TOPLAM <i>Total</i>	DEĞİŞİM/ Change 22/21 (%)	İŞÇİ <i>Worker</i>	BÜRO PERS. <i>Office Staff</i>	DİĞER <i>Others</i>	TOPLAM <i>Total</i>	PAY/ Share (%)
<b>EGE</b> <i>Aegean</i>	15.583	3.609	1.236	20.428	6,1	16.577	3.918	1.186	21.681	11,7	18.501	4.443	1.274	24.218	26,5
<b>BURSA</b>	9.971	1.246	267	11.484	5,6	10.519	1.318	291	12.128	-12,8	8.340	1.201	1.036	10.577	11,6
<b>MERSİN</b>	8.186	959	1.603	10.748	-10,7	7.355	944	1.304	9.603	8,5	7.992	1.055	1.377	10.424	11,4
<b>ANTALYA</b>	3.808	779	765	5.352	7,4	3.888	834	1028	5.750	12,9	4.484	973	1.033	6.490	7,1
<b>İSTANBUL ENDÜSTRİ VE TİC</b> <i>Istanbul Industry &amp; Trade</i>	4.526	641	0	5.167	16,6	5.368	657	0	6.025	6,5	5.269	1.145	0	6.414	7,0
<b>KOCAELİ</b>	812	327	2.237	3.376	27,5	877	359	3.067	4.303	9,0	1.960	405	2.326	4.691	5,1
<b>TÜBİTAK-MAM TEKNOLOJİ</b> <i>TUBITAK-MAM Tech.</i>	1.245	381	30	1.656	23,9	1.520	418	114	2.052	17,3	1.791	429	187	2.407	2,6
<b>AVRUPA</b> <i>Europe</i>	3.772	828	0	4.600	30,0	4.700	1278	0	5.978	8,1	5.187	1.278	0	6.465	7,1
<b>KAYSERİ</b>	4.945	572	169	5.686	-2,8	4.825	613	89	5.527	13,1	5.534	627	90	6.251	6,8
<b>İZMİR</b>	3.898	580	293	4.771	5,1	4.115	630	267	5.012	4,3	4.296	707	224	5.227	5,7
<b>İSTANBUL TRAKYA</b> <i>Istanbul Thrace</i>	2.427	781	43	3.251	12,6	2.719	875	68	3.662	-1,4	2.681	891	37	3.609	4,0
<b>İSTANBUL İHTİSAS (AHL)</b> <i>Istanbul Specialized (AAP)</i>	635	738	100	1.473	21,7	667	1025	100	1.792	39,1	1.008	1.364	120	2.492	2,7
<b>ADANA YUMURTALIK</b>	861	105	83	1.049	-1,4	844	100	90	1.034	13,3	883	113	176	1.172	1,3
<b>SAMSUN</b>	143	26	0	169	45,6	209	37	0	246	57,7	341	47	0	388	0,4
<b>GAZİANTEP</b>	178	55	8	241	18,7	211	65	10	286	9,8	242	59	13	314	0,3
<b>TRABZON</b>	0	0	20	20	270,0	0	0	74	74	-54,1	0	0	34	34	0,0
<b>DENİZLİ</b>	55	17	8	80	16,3	59	18	16	93	35,5	83	24	19	126	0,1
<b>RİZE</b>	0	2	0	2	0,0	0	2	0	2	100,0	0	4	0	4	0,0
<b>TOPLAM</b> <i>Total</i>	<b>61.045</b>	<b>11.646</b>	<b>6.862</b>	<b>79.553</b>	<b>7,2</b>	<b>64.453</b>	<b>13.091</b>	<b>7.704</b>	<b>85.248</b>	<b>7,1</b>	<b>68.592</b>	<b>14.765</b>	<b>7.946</b>	<b>91.303</b>	<b>100</b>